



Gable Top Packaging Machines

Carton filling equipment from the market leader

Pactiv Evergreen designs, engineers, and manufactures fillers for form, fill and seal (F/F/S) Gable Top cartons. Starting in the industry as Cherry-Burrell a century ago; still based in Cedar Rapids, Iowa. Pioneers in extending beverage shelf life (ESL and ELL), clean-in-place advancements, improving speed, and more. We make the OEM parts for our fillers, extending their life for years.

Our fillers are the industry standard for direct manufacturers and co-packers. Hundreds are installed in the U.S. and Canada with over 1,300 worldwide. Our single indexing machines provide the highest production per square foot.

Our integrated packaging solutions include:

- Filling equipment
- OEM parts
- Specialized technical service and support

Cross-Section	Models	Fill Volume	Speed (CPH) - Up to	Spout-Pak®
 <p>Eco-Pak®</p>	N-200	4 - 10 oz (125 - 300 ml)	20,400	Optional
		12 - 16 oz (350 - 500 ml)	16,800	
 <p>Quart/Liter</p>	Q-35	6 - 16 oz (180 - 500 ml)	4,500	Optional
		32 oz (1 Liter)	3,500	
 <p>Half-Gallon/2 Liter</p>	EQ-70 / Q-70	6 - 16 oz (180 - 500 ml)	9,000	Optional
		32 oz (1 Liter)	7,000	
 <p>Half-Gallon/2 Liter</p>	EH-84 / H-84 <i>SmartPak®</i> <i>Cross-Section Available</i>	40 oz (2 liter)	8,400	Optional
	EH-210	54 oz (2 Liter)	12,600	Optional
		- Infinite Fill Capability		
		- Servo Driven		



Customers benefit from outstanding support and training to ensure maximum productivity from Day 1.

- Parts, service, and technical support
- 25+ trained service technicians all based in North America
- Factory training schools available with machine purchase
- Food scientists and ESL specialist on staff with 40+ years of experience in the industry
- Fillers are designed for ease of cleaning and maintenance

Our team also provides:

Full Time Engineering Support:

- Product line specialists
- Package conveying technologies

Maintenance and Operator Training Schools:

- At our Cedar Rapids factory or customer facility
- Pre-installation and post-installation machine support

Field Service Support:

- Support on parts and service
- Technical Service: 1.800.331.6083

More than \$14 million of OEM parts inventory:

- Comprehensive inventory of critical parts
- 95% average on-time parts shipment
- OEM specs for all machines, regardless of age
- 6-month warranty on parts
- Solutions for obsolete parts

Network of Equipment Service Technicians:

Our factory trained, certified technicians provide:

- In-plant rebuilding
- In-plant efficiency and quality studies
- Equipment controls update recommendations



For more information, contact your Pactiv Evergreen sales representative at 319.399.3200.

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