



Clear Advantage™ Lidding Film

Securely seal in food with Pactiv Evergreen's unprinted, die cut, perforated film tear sheets on 3-inch core roll.



Dual ovenable

Pactiv Evergreen's Clear Advantage Lidding Film can be used in a conventional oven (up to 400°F for up to 60 minutes) and in all commercial and residential microwave ovens (up to 1600 watts).

Leak resistant

The custom die cut contours film to tray top, preventing spillage of most liquids for takeout applications.

Merchandising appeal

The tamper evident, clear lidding film "window" provides optimum food visibility.



Freezer ready

Film can be used in quick-freeze commercial freezers down to -40°F.

Packaging convenience

Individual perforated tear sheets come on 8-inch diameter rolls. Each roll is boxed for sanitation and protection in shipping.

Machine application

Fits with a tabletop PBS8 Lidding Machine with custom tray carriers, as well as other tabletop machines.

Economical

Film is less expensive when compared to OPS or windowed board lid options.



Applications



Foodservice

Tray lidding film for in-store prepared food for on-site or takeout consumption



Commissary

Off-site prepared food with tray lidding film for transport



Packer / Processor

Retail / Institutional frozen food tray lidding film without folding carton

Taxonomy

of a Film Product Description for Clear Advantage

[Example Code: **MLC3C5613** | Example Description: **5163 100 OLAFT**]

5613

Pressware®
tray size
film fits

100

Gauge thickness
of film:
50, 75, 100, 150

OL

Type of lidding:
OL = Ovenable lidding
RL = Refrigerated lidding

AF

Antifog

T

Treated
(for printing)

Choose the type of film that is right for you.

OL Ovenable Lidding

Ovenable lidding is made of low molecular weight polyethylene terephthalate copoly esters and is designed for food contact up to 400 °F (204 °C). It seals well to PET-coated paperboard, but generally does not seal well to OPET film laminated or most impact-modified CPET trays.

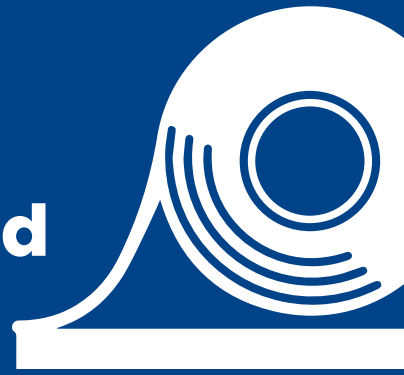
RL Refrigerated Lidding

Refrigerated lidding is made of various ethylene vinyl acetate copolymers and is able to be used for food contact up to 250 °F (121 °C). It is not strictly for refrigerated packaging. RL seals well to Pressware PET (clear and black) and is required for some impact-modified CPET tray manufacturers.

OL2 Peelable Seal

With OL2 there is no need to puncture or separate film from tray before cooking. Film is easily stripped away after cooking. It is a more aggressive seal when applied to CPET or PP trays. OL2 is extra thick for puncture resistance and large tray application.

Good
seals
depend
on ...



Sealing Equipment

Sealing Temperature

(Film seals at approximately 275 - 325 °F)

- **Too High:** Film shrinkage can occur and/or adhesive unable to set
- **Too Low:** Adhesive not properly melted resulting in poor seal

Dwell Time

(Contact time of heated film with tray)

- **Too Long:** Production time slowed
- **Too Short:** Not enough time for film to adhere well to tray and fill into corner creases

Sealing Pressure

(Pressure delivered by the platen or rollers to the film and tray)

- In general, more pressure is better
- **Too Much:** Sealant can be squeezed out of seal area
- **Not Enough:** Poor contact with film/tray; pressure needs to be evenly distributed

Film Grade

Tray Material

Options include:

- PET trays
- APET trays
- MFPP trays
- Aluminum Classic Carryout Containers
- CPET trays
- OPS trays



Clear Advantage™ Lidding Film

Stock product specifications

Product number	Brand	Description	Material	Color
MLC3C5613	Clear Advantage™	5613 100 OLAFT unprinted stock lidding, fits Pressware item: PEP5613RXP	OPET	Clear
MLC4C5615	Clear Advantage	5615 150 OLAFT unprinted stock lidding, fits Pressware item: PCS5615XP	OPET	Clear
MLC4C5713R	Clear Advantage	5713R 150 OLAFT unprinted stock lidding, fits Pressware items: PCS571321XP, PCS5713RXP, PEP5713RXP	OPET	Clear
MLC4C6816	Clear Advantage	6816 150 OLAFT unprinted stock lidding, fits Pressware items: PCS6816XP, PEP6816XP	OPET	Clear
MLC4C7014	Clear Advantage	7014 150 OLAFT unprinted stock lidding, fits Pressware items: PCS7014XP, PEP7014XP	OPET	Clear

Custom Film Type and Gauge Options

- 50 RL31
- 50 RL33
- 50 RL42
- 75 OL
- 75 OL2
- 100 OL
- 100 OL2
- 100 RL44T

Minimums and Lead Times

Stock Film

Minimum: 6 rolls

Lead Time: 6-7 weeks

Custom Film

Minimum: 2,000 lbs.

Lead Time: 8-10 weeks

